

Because the brass tubes for this kit are longer than other kits you must mount the kit differently than all other kits.

STEP 1: With the mandrel shaft unscrewed from the Morse Taper arbor screw the knurled brass nut onto the mandrel shaft about 4 turns. Please remember to screw the knurled brass nut on the end of the mandrel shaft where the tail stock support hole is drilled into the end of the shaft – not the end with the flat milled into the shaft.

STEP 2: Slide onto the mandrel shaft all the tubes with wood and bushings just as you would normally do. The difference here is that you are sliding these onto the shaft from the head stock end and not from the tail stock end as you would normally do.

Step 3: Screw the mandrel shaft into the Morse Taper Arbor until it feels tight. Mount the mandrel into the lathe and tighten the knurled brass nut to your preference.